







Technical specifications and options



Sealing description Nitrile NBR



Available sizes from 1/4" to 2-1/2"



Material /treatment Carbon steel / Cr3



Available threads



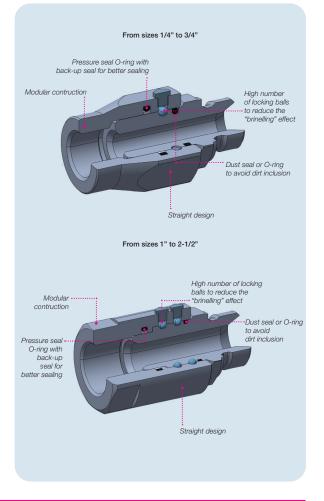
Operating pressure Up to 400 bar



Temperature

Benefits

- Compact slim design.
- Safe and simple to use.
- Reduce system rigidity.
- Modularity: male port allows to connect directly to hose lines without adapters reducing overall costs of hydraulics.
- Designed to be mounted between a hose assembly and a rigid component in order to allow and compensate occasional rotations, preventing hose damages.



A WARNING

A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects.

To ensure a good efficiency of the system, it is important to select correctly the dimension based on flow performances and the application working pressure.

All swivel joint must have a flexible connector at one end, connected with proper torque. Warranty is void without a flexible connector on one end. Make sure that the medium used is compatible with seal and material as indicated.

GD series is intended to be used with standard hydraulic oils in fluid power application. Do not use the GD series with different fluids (for example with inflammable, corrosive or dangerous fluids, gases ecc).

In case of doubt please contact Stucchi Technical Support.

It is MANDATORY to read and closely follow the instructions. Last updated version always applies at time of installation, see latest Instructions and warnings on Stucchi website before selecting or using Stucchi products.

GD swivel joint straight datasheet - September 2023 - All right reserved.

Texts, data and illustrations mentioned in this catalogue may be changed by Stucchi at any time, without notice; always refer to the version uploaded on the English version of stucchigroup.com/en website for the latest release. In case of doubt, please contact Stucchi technical service.

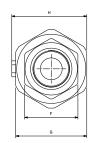


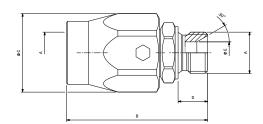


Performances

| Size | Series | Max. operating pressure | | | | | | | | | |
|-------|--------|-------------------------|-------|--------|------|--|--|--|--|--|--|
| Size | Series | in rot | ation | static | | | | | | | |
| in | | MPa | psi | MPa | psi | | | | | | |
| 1/4 | GD 14 | 20 | 2900 | 40 | 5800 | | | | | | |
| 3/8 | GD 38 | 20 | 2900 | 40 | 5800 | | | | | | |
| 1/2 | GD 12 | 15 | 2175 | 30 | 4350 | | | | | | |
| 3/4 | GD 34 | 15 | 2175 | 30 | 4350 | | | | | | |
| 1 | GD 100 | 10 | 1450 | 30 | 4350 | | | | | | |
| 1-1/4 | GD 114 | 10 | 1450 | 30 | 4350 | | | | | | |
| 1-1/2 | GD 112 | 8 | 1160 | 30 | 4350 | | | | | | |
| 2 | GD 200 | 5 | 725 | 25 | 3625 | | | | | | |
| 2-1/2 | GD 212 | 5 | 725 | 25 | 3625 | | | | | | |

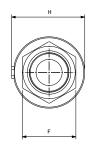
Overall dimensions

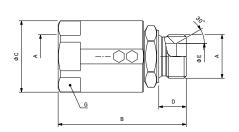




STRAIGHT SWIVEL JOINTS: FEMALE THREAD BSP (from 1/4" to 3/4")

| Size | Description | Part Number | Port (A) | Length | | | Wrench Flat 1 | | | Wrench Flat 2 | | | Internal diameter | | | External diameter | | | Length | | |
|------|-------------|-------------|----------|--------|------|------|---------------|----|------|---------------|----|------|-------------------|-------|------|-------------------|------|------|--------|------|------|
| | | | | | mm | in | | mm | in | | mm | in | | mm | in | | mm | in | | mm | in |
| 1/4" | GD 14 BSP | 820400000 | 1/4" | В | 61,0 | 2,40 | F | 19 | 0,75 | G | 30 | 1,18 | Е | 6,50 | 0,26 | С | 33,0 | 1,30 | D | 11,0 | 0,43 |
| 3/8" | GD 38 BSP | 820400001 | 3/8" | В | 66,0 | 2,60 | F | 24 | 0,94 | G | 34 | 1,34 | Е | 9,00 | 0,35 | С | 37,0 | 1,46 | D | 14,0 | 0,55 |
| 1/2" | GD 12 BSP | 820400002 | 1/2" | В | 71,0 | 2,80 | F | 27 | 1,06 | G | 36 | 1,42 | Е | 12,00 | 0,47 | С | 40,0 | 1,57 | D | 15,0 | 0,59 |
| 3/4" | GD 34 BSP | 820400003 | 3/4" | В | 79,0 | 3,11 | F | 34 | 1,34 | G | 45 | 1,77 | Е | 16,00 | 0,63 | С | 50,0 | 1,97 | D | 19,0 | 0,75 |





STRAIGHT SWIVEL JOINTS: FEMALE THREAD BSP (from 1" to 2-1/2")

| Size | Description | Part Number | Port (A) | Length | | | Wrench Flat 1 | | | Wrench Flat 2 | | | Internal diameter | | | External diameter | | | Length | | |
|--------|-------------|-------------|----------|--------|-------|------|---------------|----|------|---------------|----|------|-------------------|-------|------|-------------------|------|------|--------|------|------|
| | | | | | mm | in | | mm | in | | mm | in | | mm | in | | mm | in | | mm | in |
| 1" | GD 100 BSP | 820400004 | 1" | В | 98,3 | 3,87 | F | 41 | 1,61 | G | 50 | 1,97 | Е | 20,00 | 0,79 | С | 55,0 | 2,17 | D | 21,0 | 0,83 |
| 1-1/4" | GD 114 BSP | 820400005 | 1-1/4" | В | 101,0 | 3,98 | F | 50 | 1,97 | G | 55 | 2,17 | Е | 28,00 | 1,10 | С | 60,0 | 2,36 | D | 24,0 | 0,94 |
| 1-1/2" | GD 112 BSP | 820400006 | 1-1/2" | В | 110,0 | 4,33 | F | 55 | 2,17 | G | 65 | 2,56 | Е | 34,00 | 1,34 | С | 70,0 | 2,76 | D | 25,0 | 0,98 |
| 2" | GD 200 BSP | 820400007 | 2" | В | 118,0 | 4,65 | F | 65 | 2,56 | G | 75 | 2,95 | Е | 44,0 | 1,73 | С | 85,0 | 3,35 | D | 27,0 | 1,06 |
| 2-1/2" | GD 212 BSP | 820400008 | 2-1/2" | В | 138,0 | 5,43 | F | 80 | 3,15 | G | 90 | 3,54 | Е | 58,0 | 2,28 | С | 98,0 | 3,86 | D | 30,0 | 1,18 |